

shown in FIGS. 11-13, the preferred burner end 16 of the preferred burner assembly 10 includes the preferred converging focusing cone 40, the preferred diverging conical discharge section 44 and the preferred spin vane 56. As shown in FIGS. 11-12, the preferred converging focusing cone 40 is located upstream of the preferred spin vane 56, and the preferred diverging conical discharge section 44 includes at least one expansion and contraction crease 45 adapted to permit the conical discharge section to expand and contract with temperature variations. As shown in FIG. 12, the preferred diverging conical discharge section 44 has an included angle of approximately 55°.

[0056] Referring now to FIG. 17, a front view of a first alternative embodiment of the burner assembly in accordance with the present invention is illustrated. As shown in FIG. 17, the first alternative embodiment of the burner assembly is designated generally by reference numeral 110. The preferred burner assembly 110 is built on skid assembly SA1 having lifting tubes LE1 that allow the assembly to be handled with a fork truck or hoist. The preferred burner assembly 110 is adapted to selectively fire on a gaseous fuel such as natural gas or a liquid fuel such as fuel oil, or both. The preferred burner assembly 110 comprises housing 112 having burner end 116. The preferred burner assembly 110 also includes transition section 128, gas injection section 130, pre-mix cone 134 and seal skirt 135.

[0057] Still referring to FIG. 17, the preferred burner assembly 110 further includes isolation shroud 138 at the burner end. The preferred isolation shroud 138 is adapted to surround (see FIG. 18) and partially enclose the burner nose, i.e., the components of the burner assembly nearest to the burner flame such as the converging focusing cone 140, the diverging conical discharge section 144 and the downstream end of pre-mix cone 134. See FIGS. 19-20A. The preferred isolation shroud 138 is also adapted to be purged with ambient air under positive pressure. As a result, the preferred isolation shroud 138 is adapted to reduce the temperature of the burner assembly components at the burner end, including converging focusing cone 140 and diverging conical discharge section 144. In addition, the preferred isolation shroud is adapted to isolate the burner nose from debris produced in the combustion chamber.

[0058] While FIG. 17 illustrates the preferred configuration and arrangement of the isolation shroud, it is contemplated within the scope of the invention that the isolation shroud may be of any suitable configuration and/or arrangement. More particularly, it is contemplated within the scope of the invention that the isolation shroud may surround and partially enclose more, fewer or different components than the converging focusing cone, the diverging conical discharge section and the downstream end of the pre-mix cone. It is also contemplated within the scope of the invention that the isolation shroud may not entirely surround the burner nose, and that it may entirely enclose the burner nose. It is further contemplated within the scope of the invention that the isolation shroud may be purged with fluids other than ambient air, and that such fluids may be conveyed to the isolation shroud by any suitable means.

[0059] Referring now to FIG. 19, a sectional front view of the preferred burner assembly 110 is illustrated. As shown in FIG. 19, the preferred burner assembly 110 includes pre-mix gas injection nozzles 136, converging focusing cone 140 and diverging conical discharge section 144. In the preferred embodiments, burner assembly 110 includes at least one sus-

pension spoke 148 extending from the burner nose to isolation shroud 138. The preferred suspension spoke 148 is adapted to be removably attached to isolation shroud 138 and provide structural support to the burner nose. As shown in FIG. 19, the preferred burner assembly 110 also includes atomizing nozzle 150 and spin vane 156 which are mounted at the burner end. The preferred burner assembly 110 further includes straightening screen 157, mixing screen 158, and liquid fuel system 160 comprising primary air tube 162, liquid fuel supply tube 166 and compressed atomizing air supply tube 168.

[0060] Referring now to FIGS. 20 and 20A, a partial sectional front view of the preferred burner nose of burner assembly 110 is illustrated. As shown in FIGS. 20 and 20A, the preferred isolation shroud 138 is removably attached to diverging conical discharge section 144 by suspension spokes 148. While the preferred suspension spokes 148 include a threaded fastener, it is contemplated within the scope of the invention that the suspension spokes may be any suitable device, mechanism, assembly or combination thereof adapted to attach the isolation shroud to the burner nose. It is also contemplated within the scope of the invention that there may be more or fewer than two suspension spokes and that the suspension spoke(s) may be arranged in any suitable manner. It is further contemplated within the scope of the invention that the isolation shroud may be an integral part of the burner assembly. As shown in FIG. 20, the preferred burner assembly 110 further includes ring 170 (see also FIG. 18). While the preferred ring 170 is a smooth ring, it is contemplated within the scope of the invention that the ring may be of any suitable configuration including, without limitation, a castellated ring, a slotted ring, a flapped ring and the like.

[0061] In operation, the several advantages of the burner assembly of the invention are achieved. For example, the preferred burner assembly is capable of selectively firing on gaseous fuel, liquid fuel, or both gaseous and liquid fuel. The preferred burner assembly is capable of firing on gaseous and/or liquid fuels without physically altering the components of the apparatus, changing the firing rate of the apparatus, or shutting down the apparatus. The preferred burner assembly is adapted to fire on oil or liquid propane without changing the atomizing nozzle. The preferred burner assembly is capable of supplying natural gas or propane to the atomizing nozzle for use as pilot fuel.

[0062] In addition, the preferred burner assembly produces a short, narrow and stable main flame configuration. The improved main flame configuration reduces the amount of combustion space required to heat and dry aggregate materials for the production of hot mix asphalt. The improved main flame configuration is adapted for use on a wide variety of different-sized combustion chambers having different-sized combustion spaces.

[0063] Further, the spacing and configuration of the spin vane, the ring, and the pre-mix gas injection nozzles in the preferred embodiment of the invention results in a more complete and uniform mixture of combustion air, gaseous fuel and/or liquid fuel. The spin vane may be fixed because adjustment of the flame configuration is not required, even when using the burner assembly with a variety of different-sized dryer drums. As a result, costly and complicated adjustable spin vanes may be eliminated. In addition, the converging focusing cone section reduces the temperature of the dryer drum breech plate.